

5/24

DART AEROSPACE LTD	Work Order:	23356
Description: Left Step	Part Number:	D3436-3
Dwg: D3436 Rev. A page 3	Qty:	12 5
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	CA	05.06.09	10
2	GA	Cut material : AISI 4130N Steel tubing MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 or 6374 to 6.88" as per Dwg D3436 (M4130N-T1000W049) Identify for D3436-3 Batch: M17669	CPL	05/08/23	5
3	GA	Scribe blank as per template DT8771 then cut as per Dwg D3436 Identify as D3436-3 Dwg Rev. A	CPL	05.08.23	5
4	GA	Deburr	CPL	05.08.23	5
5	QC6	Inspect dimensions as per Dwg D3436	J	05.08.24	5
6	ST	Identify and Stock	CL	05/08/24	5
7	AC	Cost / part: 14.26	545	05.08.25	5
8	DC	Close W/O 14.26 Inspect Level 21	D	05/08/25	5

Rev	Date	Change	Revised By	Approved
A	05.05.10	New issue	KJ/JLM	

RELEASED
05/05/16

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

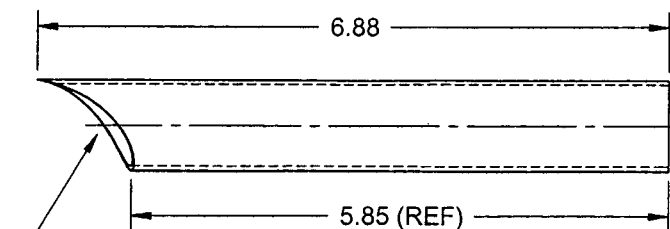
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: LD Date: 05/08/25

NOTE: Date & initial all entries

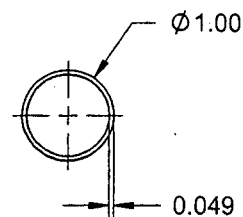
QA: N/C Closed: _____ Date: _____



DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3436	REV. A SHEET 3 OF 4
DATE 05.04.28		TITLE MAINTENANCE STEP	SCALE 1:2



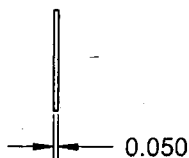
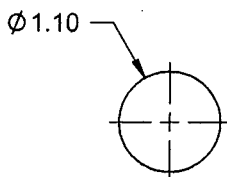
MAKE CUT-OUT AS PER
TEMPLATE DT8771



D3436-3 LEFT STEP

(D3436-4 RIGHT STEP - OPPOSITE, NOT SHOWN)

- 1) MATERIAL: AISI 4130N STEEL TUBING PER MIL-T-6736, AMS 6371, 6360, 6361, 6362, 6373 OR 6374 (REF. DART SPEC. M4130N-T1000W049)



D3436-7 CAP

- 2) MATERIAL: AISI 4130N STEEL SHEET PER MIL-S-18729, AMS6350 OR AMS 6351 (REF. DART SPEC. M4130N-S050)

SHOP COPY

RETURN TO

RELEASED

05-05-27-117 COPY
SUBJECT TO AMENDMENT

D3436-3/ -7. GENERAL NOTES:

- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED WITHOUT NOTICE
4) ALL DIMENSIONS ARE IN INCHES
5) BREAK ALL SHARP EDGES 0.005 TO 0.010

WORK ORDER

NO. 23356

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

May 17, 2005
10:51 am

Work Order No : 0023356
Project Name : D3436-3
Project For : WK524
Work Order Type : Main
Main WO Number :
House Part Number : D3436-3
Description : Left Step
Manufactured : Yes
Amount Req'd : 10
Amount Done : 0
Start Date : 05-17-05
Est Finish Date : 06-22-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Mark up	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00